Pressa Nava 250 ton / Press Nava 250 ton



- **Capacity 250 ton**
- **Model 2MI 250/125**
- **Serial number 787**
- **Max ram force 250 ton**
- **Max ram return force 24 ton**
- **Max force of each blank holder 125 ton**
- **Max force of each ejector 1.5 ton**
- **Ram and bolster plate dimensions 1200 × 1000 mm**
- **Max center distance of blank holder and ejector pins 1000 × 800 mm**

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- **Max daylight between the two tables 1200 mm**
- **Max ram stroke 800 mm**
- **Max blank holder stroke 350 mm**
- **Max ejector stroke 195 mm**
- **Max ram operating pressure 255 bar**
- **Installed power 55 + 5.5 kW**
- **Supply voltage 400 / 50 V/Hz**
- **Approximate weight 27 ton**
- **Max noise level in operator area 80 dBA**
- **Stopping time 100 msec**
- **Die shut height – max 1300 mm**
- **Die shut height – min 900 mm**
- **Number of blank holders and ejectors 1 – 2**
- **Lifting points holes on the frame**
- **Oil tank capacity 1200 kg**
- **Prescribed oil type Esso Nuto H46, 10 µm**
- **Prescribed grease type Rol-oil Litex EP/O**
- **Year of manufacture 1990**

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